

EFFICIENTLY COLLECT OIL AND SWARF

**INDUSTRIAL
VACUUM CLEANERS**



IPC

BY TENNANT COMPANY

EFFICIENTLY COLLECT AND SEPARATE OIL AND SWARF READY TO BE REUSED OR RECYCLED

The **Oil & Swarf Range** features a selection of vacuum cleaners, designed with IPC's years of expertise in providing solutions to the industrial sector.

These industrial vacuum cleaners combine **powerful performance with durability**, providing easy-to-use solutions for a wide range of applications requiring the need to separate liquid from solid particles.

EXPLORE THE KEY FEATURES



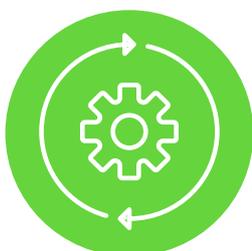
ROBUSTNESS & RELIABILITY

The vacuum cleaners are made with durable materials to ensure resistance during cleaning operations. The filter systems allow the suction of both liquid and solid materials, while protecting the motor and maintaining the integrity of the main filter.



HIGH PERFORMANCE

Each vacuum cleaner is equipped with independently controlled by-pass motors to provide reliable suction during the recovery of liquids and solids. Depending on the model, Flowmix technology and an integrated submersible pump helps to enhance cleaning efficiency and to simplify the discharge of the collected liquids.



EASY MAINTENANCE

The design of these vacuum cleaners allows for easy access to components for maintenance tasks like filter replacement, material disposal, and machine disassembly. The modular construction simplifies service and reduces the need for lifting bulky parts.

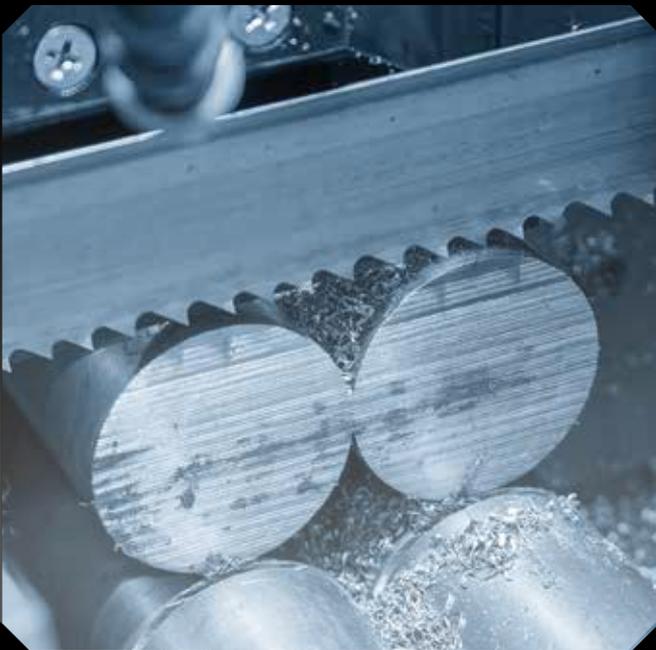


SAFETY & MANEUVERABILITY

These models are designed with operator safety in mind, offering good maneuverability even in tight spaces. The wheels, equipped with brakes, provide stability on uneven surfaces and are strong enough to support full tank loads.

IDEAL FOR INDUSTRIAL, MANUFACTURING AND AUTOMOTIVE APPLICATIONS

If your business requires a reliable vacuum system **for efficiently collecting both oil and swarf**, the IPC Oil & Swarf Range is your answer. Designed with efficiency in mind, these machines are built to meet the demanding needs of industries where cleanliness and productivity are essential, helping to ensure smooth operations and minimizing downtime.





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EXPLORE THE OIL & SWARF RANGE



GC 1/35 OIL

Compact single-motor solution for efficient oil spill collection in tight spaces.

The **GC 1/35 OIL** is equipped with a powerful motor and the Dual Filtration System, consisting of a polyester cartridge filter and a sealant floater, enabling the simultaneous collection of wet and dry materials. Its 35-litres polyethylene tank is highly resistant to mechanical shock and abrasive liquids, making it ideal for quick and effective cleaning in narrow spaces. Not suitable for oil & swarf separation.



GS 3/78 OIL

Industrial vacuum cleaner with three powerful motors and a durable metal structure, designed for efficient oil and swarf collection and quick disposal.

The **GS 3/78 OIL** features three high-performance suction motors, allowing for fast and efficient collection of lubricant oil and metal swarf from machine tools or surrounding floors. The washable polyester cartridge is protected by a durable metal filter with a tight mesh, preventing damage from sharp solids. An internal sieve basket separates liquids from solids, preparing the metal particles for proper recycling according to your local regulations. Thanks to its design, the operator can easily tilt the full tank for a complete liquid discharge.



GS 2/50 FM OPT OIL

Industrial vacuum with Flowmix system for collecting heavy metal parts and liquids, installed on an easy-to-maneuver trolley.

Equipped with two powerful motors and Flowmix technology, the **GS 2/50 FM OPT OIL** delivers increased vacuum performance, making material recovery quick and efficient. The integrated sieve basket separates liquids from solids and a visual filling indicator helps to ensure controlled liquid collection. The durable framework includes a detachable tank, a drain valve for liquid disposal. The tangential metal inlet is abrasion resistant and the internal filtering chamber protects the washable polyester cartridge.



GS 2/90 SUB OIL

Industrial vacuum with a large tank and submersible pump for efficient mineral oil recovery and reuse.

The **GS 2/90 SUB OIL** is equipped with two high-performance motors for rapid cleaning of oil and swarf, along with a submersible pump for automatic liquid discharge, minimizing maintenance downtime. An internal sieve basket captures larger solids, while a secondary nylon filter separates fine impurities, allowing the collected oil to be reused. Its ergonomic trolley allows easy handling in tight spaces, while safety brake wheels and an external fluid level indicator add convenience and control during operation.



PLANET OIL 3M

Industrial vacuum cleaner with a large collection tank and robust design for demanding applications.

The **PLANET OIL 3M** features a durable industrial-grade framework and a spacious AISI 304 stainless steel tank, making it ideal for handling heavy material loads in challenging environments. Equipped with a vacuum gauge and overpressure indicator, the machine allows operators to monitor filter conditions effectively. A 200-micron filter prevents oil fumes, while the configuration enables simultaneous suction of metal parts and liquids, which are separated using a capacious sieve basket and an additional nylon filter. The external fluid level indicator, detachable tank, and drain valve provide controlled disposal of liquids, while brake-equipped wheels help to ensure safe operation, on uneven surfaces.

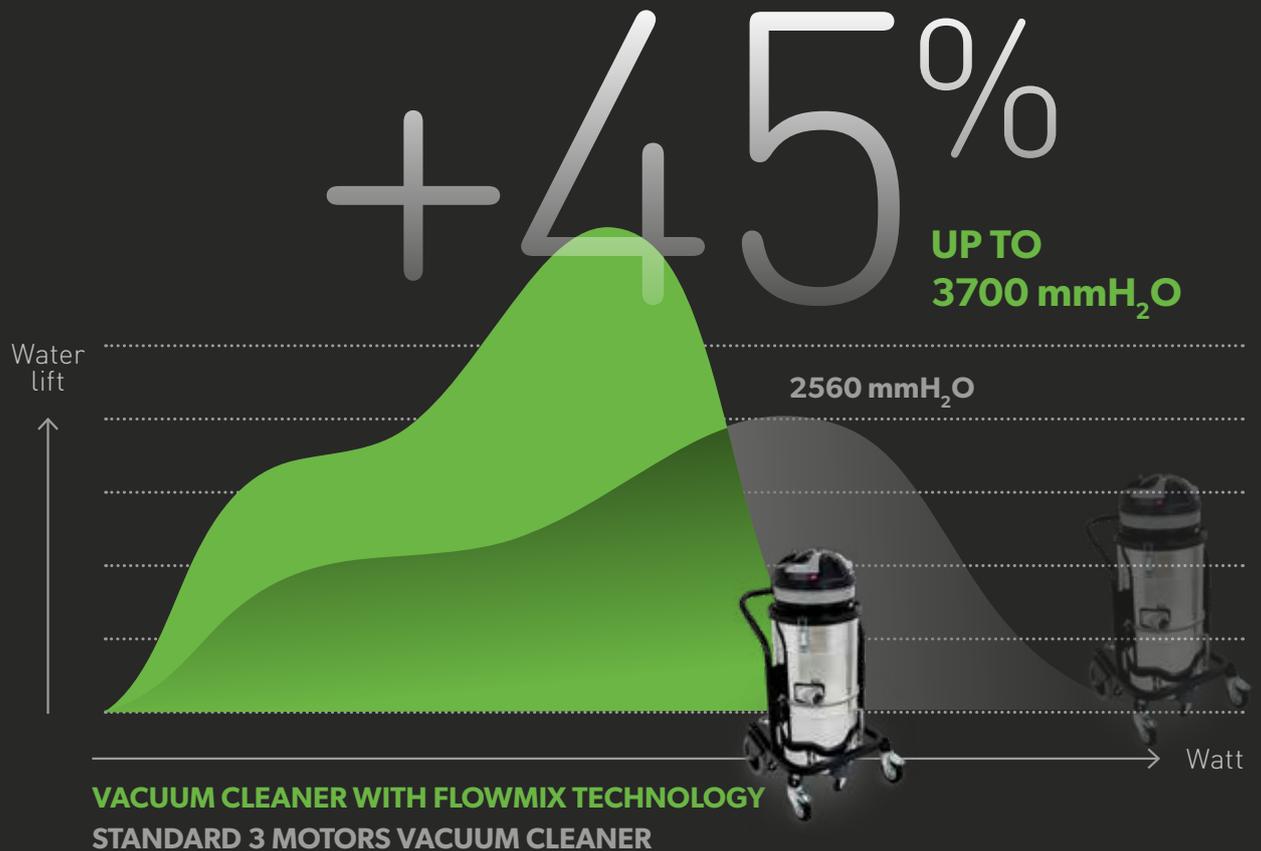
	N° MOTORS	TANK CAPACITY	DUAL FILTRATION SYSTEM	SIEVE BASKET	NYLON FILTER	DRAIN VALVE	DETA-CHABLE TANK	FLOWMIX SYSTEM	DISCHARGE PUMP	VISUAL FLUID INDICATOR	TOOL BASKET
	1	35	●			●					
	3	78	●	●		●	●				
	2	50	●	●		●	●	●		●	
	2	90	●	●	●	●			●	●	
	3	100		●	●	●	●			●	●



POWERFUL SUCTION WITH FLOWMIX TECHNOLOGY

Boost your cleaning power with IPC Worldwide's patented Flowmix technology, which increases water lift by 45%, reaching up to 3,700 mmH₂O.

Effortlessly switch between maximum airflow and maximum water lift with a simple lever, providing the great performance for any task.



BENEFITS

- 01 Deep liquid suction: Flowmix technology allows you to reach and pick up liquids from depths, making it a suitable solution for demanding tasks
- 02 Heavy material handling: Designed to excel in demanding environments, the Flowmix system offers powerful suction for handling heavy materials over long distances

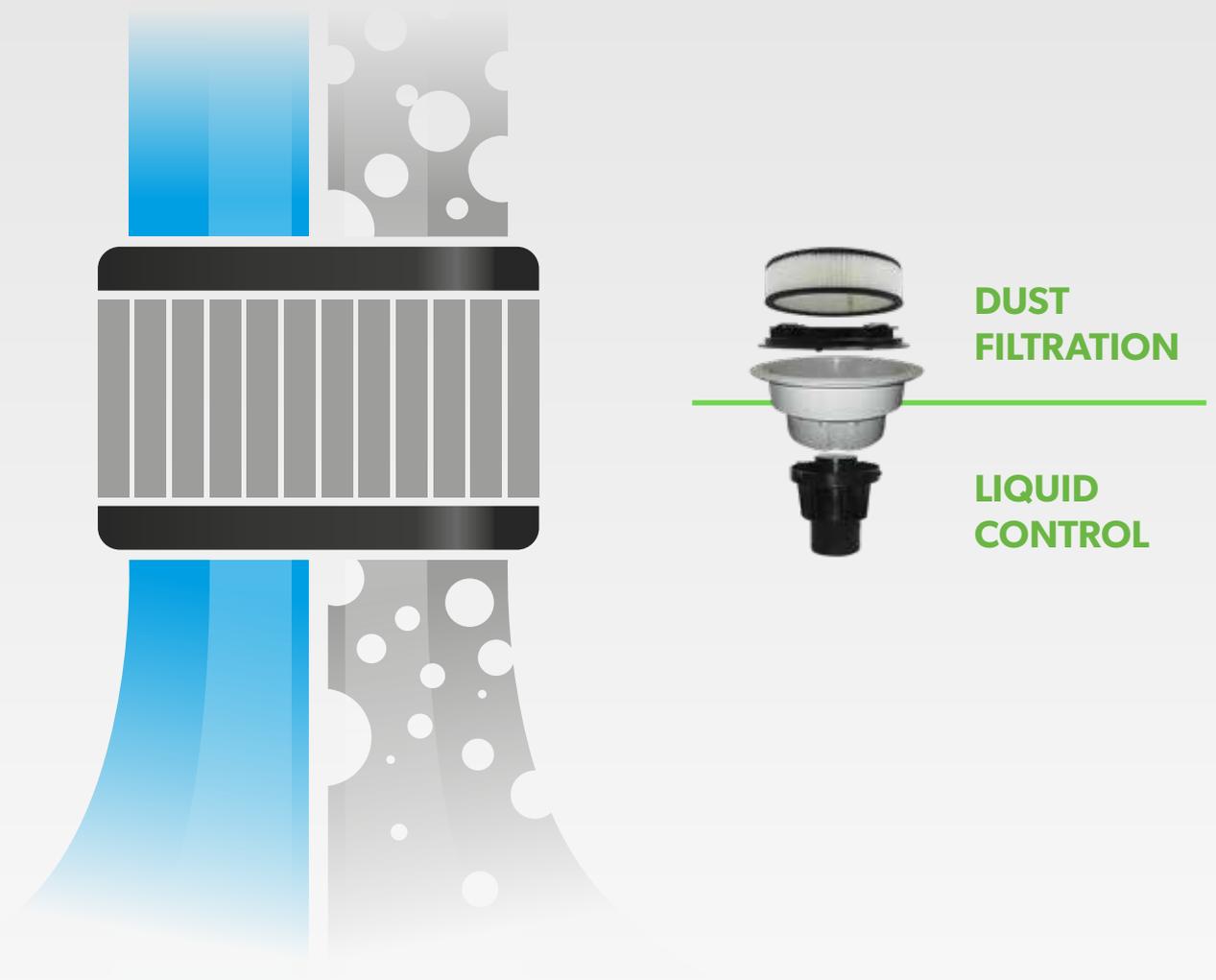


DFS: DUAL FILTRATION SYSTEM

DUAL FILTRATION SYSTEM

The special upstream filter cartridge, made of wet resistant polyester layer, stops solid particles that could escape during liquid collection.

The practical floater installed underneath the filter chamber permits to control the level of incoming liquid, interrupting the vacuum when the tank reaches maximum capacity.



BENEFITS

- 01 DFS is practical and useful system: no need to remove the filter during liquids suction
- 02 DFS is versatile: you can vacuum both dust and liquids at the same time



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GC 1/35 OIL

Code: ASD013709

POWER MAX

1400 w

WATER LIFT

2860 mmH₂O

AIRFLOW

280 m³/h

TANK CAPACITY

35 l

Single motor solution with small-size design for convenient collection of oil spillages in narrow spaces



DFS: DUAL
FILTRATION
SYSTEM

EXCLUSIVE FEATURES

- ▶ ERGONOMIC INDUSTRIAL DESIGN WITH LIGHTWEIGHT MOTORHEAD
- ▶ SHOCK-PROOF POLYETHYLENE PLASTIC TANK
- ▶ DFS - DUAL FILTRATION SYSTEM FOR SIMULTANEOUS WET & DRY PICK UP
- ▶ POLYESTER WASHABLE CARTRIDGE FILTER
- ▶ HIGH PERFORMANCE MOTOR WITH STRONG RELIABILITY
- ▶ INTEGRATED GASKET PROVIDES A HIGH QUALITY SEAL OF THE POWERHEAD
- ▶ ADDITIONAL MESH FILTER INSTALLED
- ▶ METAL INLET AND INTERNAL DEFLECTOR
- ▶ VALVE FOR DRAINING LIQUID
- ▶ SUPERIOR AIRFLOW MOTOR
- ▶ SEALANT FLOATER & INTEGRATED ANTIFOAM SYSTEM



Suitable for suction of non-flammable liquids (oily emulsions) mixed with solid materials (metal shavings, swarf).

FRONT



SIDE



BACK



SPECS



Resistant tank hooks



Shock-resistance polyethylene tank



Swivelling wheels



DFS: dual filtration system for simultaneous wet/dry pick up



Metal inlet assembly



Valve for draining remaining liquid

TECHNICAL DATA

		GC 1/35 OIL
Code		ASD013709
PRODUCTIVITY		
Usage		WET&DRY
Number of phases		1
Voltage / frequency	V / Hz	220-240 / 50-60
N. And type of motor		1
Power	W	1200-1400 max
Water lift	mmH ₂ O	2860
Airflow	m ³ /h	280
Cable length	m	8,5
Filtering surface	cm ²	2000
Tank capacity/material	l	35 / Polyethylene plastic
Sound pressure level	dB(A)	72
Diameter of inlet	mm	60 - Metal, front entrance
Dimensions (LxWxH)	mm	380x380x660
Weight	Kg	13

STANDARD EQUIPMENT

Code: FTDP00282
Washable polyester
cartridge filter 2.000 cm²



Code: FTDP28755
Mesh filter



Code: MPVR28723
Fixing system for mesh
filter and cartridge



Code: TBFX01318
Conductive pu flexible
Hose 3 m Ø38 mm



Code: MPVR00152
Plastic tube 50 cm
(Machine comes with 2 pcs)



Code: LAFN28240
Double steel wand Ø38 mm



Code: SPPV00156
Flat lance Ø38 mm



Code: SPPV43052
Round brush Ø38 mm



Code: SPPV02768
Oil brush Ø38 mm with
Interchangeable slides





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GS 3/78 OIL

Code: ASD015122

POWER MAX

3500 w

WATER LIFT

2860 mmH₂O

AIRFLOW

840 m³/h

TANK CAPACITY

78 l

Compact vacuum cleaner with solid metal structure and three powerful motors for oil & swarf collection and separation



DFS: DUAL
FILTRATION
SYSTEM

EXCLUSIVE FEATURES

- ▶ ERGONOMIC INDUSTRIAL DESIGN WITH LIGHTWEIGHT MOTORHEAD
- ▶ METAL STRUCTURE WITH TILTING TANK
- ▶ SIEVE BASKET TO SEPARATE METAL SWARF FROM LUBRICATING LIQUIDS
- ▶ DFS - DUAL FILTRATION SYSTEM FOR SIMULTANEOUS WET & DRY PICK UP
- ▶ SUPERIOR AIRFLOW MOTORS
- ▶ INTEGRATED GASKET PROVIDES A HIGH QUALITY SEAL OF THE POWERHEAD
- ▶ VALVE FOR DRAINING LIQUID
- ▶ METAL TANGENTIAL INLET SEALED TO CREATE CYCLONIC EFFECT
- ▶ SEALANT FLOATER & INTEGRATED ANTIFOAM SYSTEM
- ▶ ADDITIONAL MESH FILTER INSTALLED



Suitable for suction of non-flammable liquids (oily emulsions) mixed with solid materials (metal shavings, swarf).

FRONT



SIDE



BACK



SPECS



Three independent powerful motors



Solid cart with tilting system



Metal tangential inlet



DFS: Dual Filtration System for simultaneous wet/dry pick up



Sieve basket for solid/liquid separation



Valve for draining remaining liquid

TECHNICAL DATA

Code		GS 3/78 OIL
PRODUCTIVITY		ASD015122
Usage		WET&DRY
Number of phases		1
Voltage / frequency	V / Hz	220-240 / 50-60
N. And type of motor		3
Power	W	3300-3500 max
Water lift	mmH ₂ O	2860
Airflow	m ³ /h	840
Cable length	m	8,5
Filtering surface	cm ²	2360
Tank capacity/material	l	78 / Stainless Steel AISI 430
Sieve basket capacity	l	30
Sound pressure level	dB(A)	76
Diameter of inlet	mm	60 - Metal, side entrance
Dimensions (LxWxH)	mm	550x600x980
Weight	Kg	28

STANDARD EQUIPMENT

Code: FTDP00285
Washable polyester
cartridge filter 2.360 cm²



Code: FTDP28755
Mesh filter



Code: MPVR28723
Fixing system for mesh
filter and cartridge



Code: MPVR10591
Internal ring



Code: SECC00116
Sieve basket 30 l



OPTIONAL ACCESSORIES

Code: PMDT01227
Complete multipurpose
premium tool kit 3 m
Ø38 mm

Code: PMDT01228
Complete multipurpose
premium tool kit 4 m
Ø50 mm

Code: PMDT00928
Complete oil&abrasives
tool kit 4 m Ø38 mm

Code: PMDT00447
Anti-oil tool kit for inlet
Ø60 mm



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VACUUM CLEANERS - INDUSTRIAL SOLUTIONS - OIL & SWARF

GS 2/50 FM OPT OIL

Code: ASD013655

POWER MAX

2400 w

WATER LIFT

3700 mmH₂O
Flowmix ON

AIRFLOW

504 m³/h
Flowmix OFF

TANK CAPACITY

50 l



FLOWMIX

Industrial solution with easy to maneuver trolley and Flowmix system to collect heavier material



DFS: DUAL
FILTRATION
SYSTEM

EXCLUSIVE FEATURES

- ▶ ERGONOMIC INDUSTRIAL DESIGN WITH LIGHTWEIGHT MOTORHEAD
- ▶ BIG RUBBER WHEELS WITH BRAKES FOR EASY AND SAFE MANEUVERABILITY
- ▶ QUICK MAINTENANCE FRAMEWORK WITH DETACHABLE TANK
- ▶ SIEVE BASKET TO SEPARATE METAL SWARF FROM LUBRICATING LIQUIDS
- ▶ DFS - DUAL FILTRATION SYSTEM FOR SIMULTANEOUS WET & DRY PICK UP
- ▶ FLOWMIX SYSTEM TO REACH INCREASED VACUUM SUCTION
- ▶ INTEGRATED GASKET PROVIDES A HIGH QUALITY SEAL OF THE POWERHEAD
- ▶ VALVE FOR DRAINING LIQUID
- ▶ METAL TANGENTIAL INLET SEALED TO CREATE CYCLONIC EFFECT
- ▶ SEALANT FLOATER & INTEGRATED ANTIFOAM SYSTEM
- ▶ EXTERNAL VISUAL FLUID INDICATOR FOR FILLING CONTROL



Suitable for suction of non-flammable liquids (oily emulsions) mixed with solid materials (metal shavings, swarf).

FRONT



SIDE



BACK



SPECS



Solid structure with large wheels



FLOWMIX - to increase waterlift performance by 45%.



DFS: Dual Filtration System for simultaneous wet/dry pick up



Detachable tank



Sieve basket for solid/liquid separation



Visual fluid indicator

TECHNICAL DATA

		GS 2/50 FM OPT OIL
Code		ASD013655
PRODUCTIVITY		
Usage		WET&DRY
Number of phases		1
Voltage / frequency	V / Hz	220-240 / 50-60
N. And type of motor		2
Power	W	2000-2400 max
Water lift	mmH ₂ O	2560 (FM OFF) / 3700 (FM ON)
Airflow	m ³ /h	504 (FM OFF) / 173 (FM ON)
Cable length	m	8,5
Filtering surface	cm ²	2360
Tank capacity/material	l	50 / Stainless Steel AISI 430
Sieve basket capacity	l	30
Sound pressure level	dB(A)	74
Diameter of inlet	mm	60 - Metal, side entrance
Dimensions (LxWxH)	mm	580x700x1150
Weight	Kg	45

STANDARD EQUIPMENT

Code: FTDP00285
Washable polyester
cartridge filter 2.360 cm²



Code: FTDP28755
Mesh filter



Code: MPVR10591
Internal ring



Code: SECC00187
Sieve basket 30 l



OPTIONAL ACCESSORIES

Code: PMDT01227
Complete multipurpose
premium tool kit 3 m
Ø38 mm

Code: PMDT01228
Complete multipurpose
premium tool kit 4 m
Ø50 mm

Code: PMDT00928
Complete oil&abrasives
tool kit 4 m Ø38 mm

Code: PMDT00447
Anti-oil tool kit for inlet
Ø60 mm



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VACUUM CLEANERS - INDUSTRIAL SOLUTIONS - OIL & SWARF

GS 2/90 SUB OIL

Code: ASD014365

POWER MAX

2600 w

WATER LIFT

2860 mmH₂O

AIRFLOW

560 m³/h

TANK CAPACITY

90 l

Industrial solution with large tank capacity and submersible pump for mineral oil re-use



DFS: DUAL FILTRATION SYSTEM

EXCLUSIVE FEATURES

- ▶ ERGONOMIC INDUSTRIAL DESIGN WITH LIGHTWEIGHT MOTORHEAD
- ▶ BIG RUBBER WHEELS WITH BRAKES FOR EASY AND SAFE MANEUVERABILITY
- ▶ SIEVE BASKET TO SEPARATE METAL SWARF FROM LUBRICATING LIQUIDS
- ▶ SECONDARY NYLON FILTER TO LIMIT IMPURITIES ALLOWING THE OIL TO BE RE-USED
- ▶ DFS - DUAL FILTRATION SYSTEM FOR SIMULTANEOUS WET & DRY PICK UP
- ▶ TWO INDEPENDENT HIGH-PERFORMANCE MOTORS WITH STRONG RELIABILITY
- ▶ INTEGRATED GASKET PROVIDES A HIGH QUALITY SEAL OF THE POWERHEAD
- ▶ EXTERNAL VISUAL FLUID INDICATOR FOR CONTROL OF FILLING AND DISCHARGE
- ▶ METAL TANGENTIAL INLET SEALED TO CREATE CYCLONIC EFFECT



Liquid discharge system

- The stainless steel submersible pump installed in the tank allows easy discharge of the collected liquid.
- The pump is activated automatically by a mechanical float with the option of manual override.
- The liquid can then be discharged through the nozzle, controlled by the operator.

See GS 2/90 SUB OIL in action



Suitable for suction of non-flammable liquids (oil emulsions) mixed with solid materials (metal shavings, swarf).

FRONT



SIDE



BACK



SPECS



Sieve basket for solid/liquid separation



Submersible stainless steel pump for oil discharge



DFS: Dual Filtration System for simultaneous wet/dry pick up



Valve for draining remaining liquid



Visual fluid indicator



Additional nylon filter for oil decontamination

TECHNICAL DATA

		GS 2/90 SUB OIL
Code		ASD014365
PRODUCTIVITY		
Usage		WET&DRY
Number of phases		1
Voltage / frequency	V / Hz	220-240 / 50-60
N. of motor		2
Power	W	2200-2600 max
Water lift	mmHz0	2860
Airflow	m ³ /h	560
Cable length	m	8,5
Filtering surface	cm ²	2360
Tank capacity/material	l	90 / Stainless Steel AISI 430
Sieve basket capacity	l	30
Sound pressure level	dB(A)	74
Diameter of inlet	mm	60 - Metal, side entrance
Pump type		Stainless Steel, AISI 304
Pump power	W	370
Delivery head - max	m	7
Pump capacity	l/m	180
Solids for pumping out	mm	20 max
Dimensions (LXWXH)	mm	640x600x1280
Weight	Kg	45,5

STANDARD EQUIPMENT

Code: FTDP00285
Washable polyester cartridge filter 2.360 cm²



Code: FTDP28755
Mesh filter



Code: MPVR28723
Fixing system for mesh filter and cartridge



Code: FTC000032
Nylon filter (PA 300 μ)



Code: PMVR07291
Internal ring



Code: SECC00207
Sieve basket 30 l



OPTIONAL ACCESSORIES

Code: PMDT01227
Complete multipurpose premium tool kit 3 m Ø38 mm

Code: PMDT01228
Complete multipurpose premium tool kit 4 m Ø50 mm

Code: PMDT00928
Complete oil&abrasives tool kit 4 m Ø38 mm

Code: PMDT00447
Anti-oil tool kit for inlet Ø60 mm

Code: FTC000031
Nylon filter (PA 150 μ)



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PLANET OIL 3M

Code: ASID00524

POWER MAX

3800 w

WATER LIFT

2795 mmH₂O

AIRFLOW

630 m³/h

TANK CAPACITY

100 l

Industrial vacuum cleaner with huge collection tank and sturdy framework for intensive use

EXCLUSIVE FEATURES

- ▶ INDUSTRIAL FRAMEWORK FOR HEAVY DUTY APPLICATION
- ▶ INDEPENDENT MOTORS WITH LIGHT SWITCHES
- ▶ VACUUM RELIEF VALVE AND FILTRATION LEVEL INDICATOR
- ▶ 200 MICRON FILTERING UNIT AGAINST OIL FUMES
- ▶ TANGENTIAL INLET AND CONVEYOR CONE
- ▶ SEALANT MECHANICAL FLOATER
- ▶ SIEVE BASKET TO SEPARATE METAL SWARF FROM LUBRICATING LIQUIDS
- ▶ ADDITIONAL NYLON FILTER TO LIMIT IMPURITIES
- ▶ QUICK MAINTENANCE DESIGN WITH DETACHABLE TANK
- ▶ TROLLEY WITH INTEGRATED TOOL BASKET
- ▶ VALVE FOR DRAINING LIQUID
- ▶ ANTISKID WHEELS WITH BRAKES
- ▶ EXTERNAL VISUAL INDICATOR FOR FLUID MONITORING



Suitable for suction of non-flammable liquids (oily emulsions) mixed with solid materials (metal shavings, swarf).

FRONT



SIDE



BACK



SPECS



Industrial cart with tool basket



Vacuum relief valve and filtration level indicator



Internal sieve basket with floating system



Detachable tank easy to handle



Main filter for oil fumes



Additional nylon filter

TECHNICAL DATA

		PLANET OIL 3M
Code		ASID00524
PRODUCTIVITY		
Usage		WET&DRY
Number of phases		1
Voltage / frequency	V / Hz	220-240 / 50-60
N. And type of motor		3
Power	W	3600 - 3800 max
Water lift	mmH ₂ O	2795
Airflow	m ³ /h	630
Cable length	m	8,5
Filtering surface	cm ²	3100 + 1500
Tank capacity/material	l	100 / Stainless Steel AISI 340
Sieve basket capacity	l	40
Sound pressure level	dB(A)	76
Diameter of inlet	mm	60 - Metal, side entrance
Dimensions (LxWxH)	mm	850x650x1350
Weight	Kg	65

STANDARD EQUIPMENT

Code: KTRI02521
Filtering kit 3.100 +
1.500 cm²



Code: FTC000011
Nylon filter (PA 500 μ)



Code: SECC00113
Sieve basket 40 l



OPTIONAL ACCESSORIES

Code: PMDT01227
Complete multipurpose
premium tool kit 4 m
Ø50 mm

Code: PMDT01228
Complete oil&abrasives tool
kit 3 m Ø50 mm

SUGGESTED ACCESSORIES

CODE: PMDT01227 - COMPLETE MULTIPURPOSE PREMIUM TOOL KIT 3 M Ø38 MM COMPOSED OF:

Code: TBFX01318
Conductive PU flexible hose 3 m Ø38 mm



Code: MPVR00152
Plastic tube 50 cm (kit comes with 2 pcs)



Code: LAFN28240
Double steel wand Ø38 mm



Code: SPPV00156
Flat lance Ø38 mm



Code: SPPV43052
Round brush Ø38 mm



Code: SPPV02768
Oil Brush Ø38 mm with interchangeable slides



CODE: PMDT01228 - COMPLETE MULTIPURPOSE PREMIUM TOOL KIT 4 M Ø50 MM COMPOSED OF:

Code: TBFX01302
Conductive PU flexible hose 4 m Ø50 mm



Code: LAFN49581
Complete aluminium double wand Ø50 mm



Code: SPPV49597
Rubber flat lance Ø50 mm



Code: SPPV01960
Bristle brush Ø50 mm



Code: MPVR40232 (FOR 1 PC)
Squeegee (Kit comes with 2 pcs)



CODE: PMDT00928 - ANTI-OIL TOOL KIT 4 M Ø38 MM COMPOSED OF:

Code: TBFX00945
Anti-oil flexible hose Ø38 mm with cuffs 4 m



Code: LAFN28240
Double steel wand Ø38 mm



Code: SPPV02768
Oil Brush Ø38 mm with interchangeable slides



Code: SPPV72080
Chromed flat lance Ø38 mm



CODE: PMDT00447 - ANTI-OIL TOOL KIT 3 M Ø50 MM COMPOSED OF:

Code: TBFX00480
Anti-oil flexible hose Ø50-60 mm with cuffs 3 m



Code: LAFN49581
Complete aluminium double wand Ø50 mm



Code: SPPV49592
Wet floor tool Ø50 mm



Code: SPPV01654 (FOR 1 PC)
Bristle slides (Kit comes with 2 pcs)



Code: SPPV49594
Rubber brush Ø50 mm





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